

SERVICE BULLETIN

/// MANDATORY ////////////////////////////////////// MANDATORY ////////////////////////////////////// MANDATORY ///

K. Warranty Policy:

N/A

L. Disposition of Parts Removed:

Scrap.

M. Tooling:

N/A

N. Weight and Balance:

N/A

O. Electrical Load Data:

N/A

P. Other Publications Affected:

CSP-HMI-2 Handbook of Maintenance Instruction, Servicing and Maintenance Manual.

CSP-H-2 Basic Handbook of Maintenance Instructions (Basic HMI).

2. ACCOMPLISHMENT INSTRUCTIONS



Main rotor hub assemblies found to have cracked nuts at the lead-lag link attach bolts must be removed from service and replaced before further flight. Main rotor hub assemblies that have cracked lead-lag link attach nuts must be returned to MDHI Warranty and Repair for repair.

A. One Time Initial Inspection

■ **NOTE:** On models 369A (OH-6A), 369H, 369D, 369E and 369FF. If this service bulletin has been completed before, do not do step (1) thru step (3).

- (1). Before the next flight, visually check all lead-lag link attach nuts (P/N 369A1219) for cracks.
- (2). Make a record in the Compliance Record section of the Rotorcraft Log Book that this service bulletin has been completed.
- (3). Complete Bulletin Completed Record form (attached) and FAX or e-mail to MDHI Field Service Department.

B. Daily Preflight Check

- (1). Visually check all lead-lag link attach nuts (P/N 369A1219) for cracks at each daily preflight check.

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SB369H-227R1 SB369D-173R1
SB369E-64R1 SB369F-52R1
SB500N-042 SB600N-051

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Bulletin Completed Record

Service Bulletin SB369H-227R1, SB369D-173R1, SB369E-64R1, SB369F-52R1, SB500N-42 and SB600N-51, Inspection of Lead-Lag Link Attach Nuts.

FAX this form to MDHI (480) 346-6813 or
E-mail to ServiceEngineering@mdhelicopters.com

MD Helicopters, Inc.
Field Service Department
4555 E. McDowell Road
Mesa, AZ 85215-9734

800-388-3378 phone (U.S. and Canada)
480-346-6387 phone (International)
480-346-6813 Fax

Dear Sir:

This is to tell you that this service bulletin has been completed as shown below:

Owner/Operator: _____

Aircraft Serial No: _____

Address: _____

Phone: _____

E-mail address: _____

Helicopter Total Time: _____

Date: _____

Location: _____

This bulletin is complete: _____

(Signature)

(Print Name)

(Title)

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