



SERVICE LETTER

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NEW PN 369D28237 CUSHION FOR TAILPIPE HANGER ASSEMBLY DESIGNED FOR LONGER WEAR

TO: All owners and operators of Hughes Helicopters

MODELS AFFECTED:

All 500 Model 369H Series Helicopters

REFERENCE

Model 500 Basic HMI,

Reissued 15 September 1981

A new PN 369D28237 tailpipe hanger cushion made of silicone rubber material to provide longer wear is now available for installation on all 500 Model helicopters.

A component of the new PN 369A8236-9 and -11 tailpipe hanger assemblies, the PN 369D28237 cushions may be ordered as replacement, when required, for existing inconel mesh pads or tabbed wire cushions used on early PN 369A8236-5 and -7 tailpipe hanger assemblies. Installation of the new rubber cushions upgrades early -5 and -7 hanger assemblies to the new PN 369A8236-9 and -11 configurations.

Instructions for replacement of the tailpipe hanger cushions are provided in Section 15 of the Basic HMI-Volume I. Install the new PN 369D28237 cushions by bonding to the PN 369A8233 saddles and PN 369A8234-1 and -2 clips with GE High-Temp Instant Gasket RTV 106 (Red) or equivalent compound. Also inject gasket compound into cavity in area around the spring attach points.

When ordering replacement cushions, specify the new PN 369D28237 silicone rubber cushions. When ordering tailpipe hanger assemblies, specify the new PN 369A8236-9 and - 11 assemblies.

Edward Koch, Manager
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