



SERVICE LETTER

DATE: 26 MAY 1980
PAGE 1 OF 1

NEW SEAL REQUIREMENT FOR OVERHAUL OF PN 369H6340 AND 369H92131 LANDING GEAR DAMPER ASSEMBLIES

TO: All owners and operators of Hughes Helicopters

MODELS AFFECTED:

All 500 Model 369H Series Helicopters

REFERENCE

500 Series - Basic HMI, Issued 1 October 1972; Revision No. 7, 15 December 1976

500 Series - HMI Appendix C, Component Overhaul, Issued 1 April 1976;
Revision No.1, 1 August 1976

36914 Series - Illustrated Parts Catalog (IPC), Reissue No. 7, 15 January 1976

369H Series - Illustrated Kit Catalog (IKC), Reissue No. 2, 1 September 1978

A new PN 369D26304 piston seal is now to be installed as replacement for the existing PN 12501312 or A-2046 seals during reassembly and overhaul of the subject poppet type landing gear damper assemblies for Model 369H Series helicopters.

Use the attached errata sheets to incorporate the replacement 369D26304 seal in the Appendix C Component Overhaul parts list for damper overhaul, and in the Illustrated Parts Catalog and Illustrated Kit Catalog for 369H6340 and 369H92131 landing gear damper assemblies.

Edward Koch, Manager,
Customer Service Department
Hughes Helicopters, Inc.
Product Support Department

ERRATA SHEET
FOR
MODEL 369 SERIES ILLUSTRATED PARTS CATALOG
Reissue No. 7, 15 January 1976

Page 317, Figure 94 Landing Gear Damper 369H6340

Item 23:

DELETE:	12501312	Seal
	12501312	Seal
ADD:	369D26504	Seal
	369D26304	Seal

ERRATA SHEET
FOR
500 SERIES HMI APPENDIX C
COMPONENT OVERHAUL MANUAL
Revision No. 1; 1 August 1976

Part VII Landing Gear Damper (369H6340, 369H92131, 369H92800,
369H92801)

Section 1, Page 1-3

Table 1-3. Damper overhaul kit parts list

DELETE:	A2046	Seal	21
ADD:	369D26304	Seal	21

ERRATA SHEET
FOR
MODEL 369H SERIES
ILLUSTRATED OPTIONAL ACCESSORIES
AND
MODIFICATION KIT CATALOG (IKC)
Volume II, Reissue No. 2, 1 September 1978

Page 234, Figure 74 Extended Landing Gear Damper Assembly 369H92131

Item 20:

DELETE:	A2046	Seal
ADD:	369D26304	Seal