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SERVICE BULLETIN

DATE: 18 MARCH 1985
PAGE 1 OF 1

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TO: All Owners and Operators of MDHI Helicopters

SUBJECT: Non-Airworthy Clutch Assemblies

MODELS AFFECTED: All 500HS, 500HE, 500HM, 500D, 500E, 530F Model Hughes Helicopters.

MDHI Manufacturing and Inspection Departments have determined that two (2) clutch assemblies P/N 369A5350-21 Clutch Assemblies, serial numbers 6674 and 6678 may have been illegally introduced into service. As a consequence of this possibility, it is requested that owners and operators of Hughes Model 500 Helicopters examine any of the subject assemblies received since 11 December 1984 to look for serial numbers 6674 and 6678. These assemblies must be considered as not airworthy and should be immediately returned to MDHI.

Edward Koch, Manager
Product Support Technical
Hughes Helicopters, Inc.

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