

**MCDONNELL DOUGLAS
HELICOPTER COMPANY
SERVICE INFORMATION LETTER**

LETTER NO. HL-26.1*

DATE June 22, 1973

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*Supersedes Service Letter
No. HL-26, dated 19 Feb 1973

TO—All owners and operators of Hughes Helicopters

SUBJECT: SPECIAL TOOL FOR INSTALLATION OF TAIL ROTOR
CONTROL ROD GROMMETS, PN WSI-B-12AS

MODELS AFFECTED: All Model 369H Series Helicopters

Reference

500 Series - Basic HMI, Issued 1 October 1972; Revision No. 1, 1 April 1973

500 Series - HMI Appendix D, Structural Repair Manual, Issued 1 September 1971

A special tool is now available to facilitate installation of the WSI-B-12AS grommets used in the tail rotor control rod passage on 369HS helicopter Serial No. 0371S and subsequent, and 369HM helicopter Serial No. 0223M and subsequent. These new grommets are located six places on the tail rotor control rod support brackets, the damper support bracket, and the boom fairing rings.

It is noted that the WSI-B-12AS grommets may be utilized as a replacement for existing 369A3509 grommets on earlier Model 369HS and 369HM helicopters, and on Model 369H and 369HE helicopters. However, 369A3513-3 doublers must be installed on the support brackets and boom fairing rings of these helicopters, in order to accommodate the new type grommets. For

(|) Denotes portions of text added or revised.

Product Support Department

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further information, contact your Service Center or Field Service Representative.

The special grommet installation tool (specify Part No. WSI-HT-12AS) may be procured by contacting:

Western Sky Industries
21300 Cloud Way
Hayward, California 94545
Attention: Mr. George Cleese
Phone: (415) 783-0600

The price of this special tool is approximately \$7.80 when ordered singly; discount prices are available for multiple quantities.



Edward Koch, Manager
Customer Service Department
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division of Summa Corporation