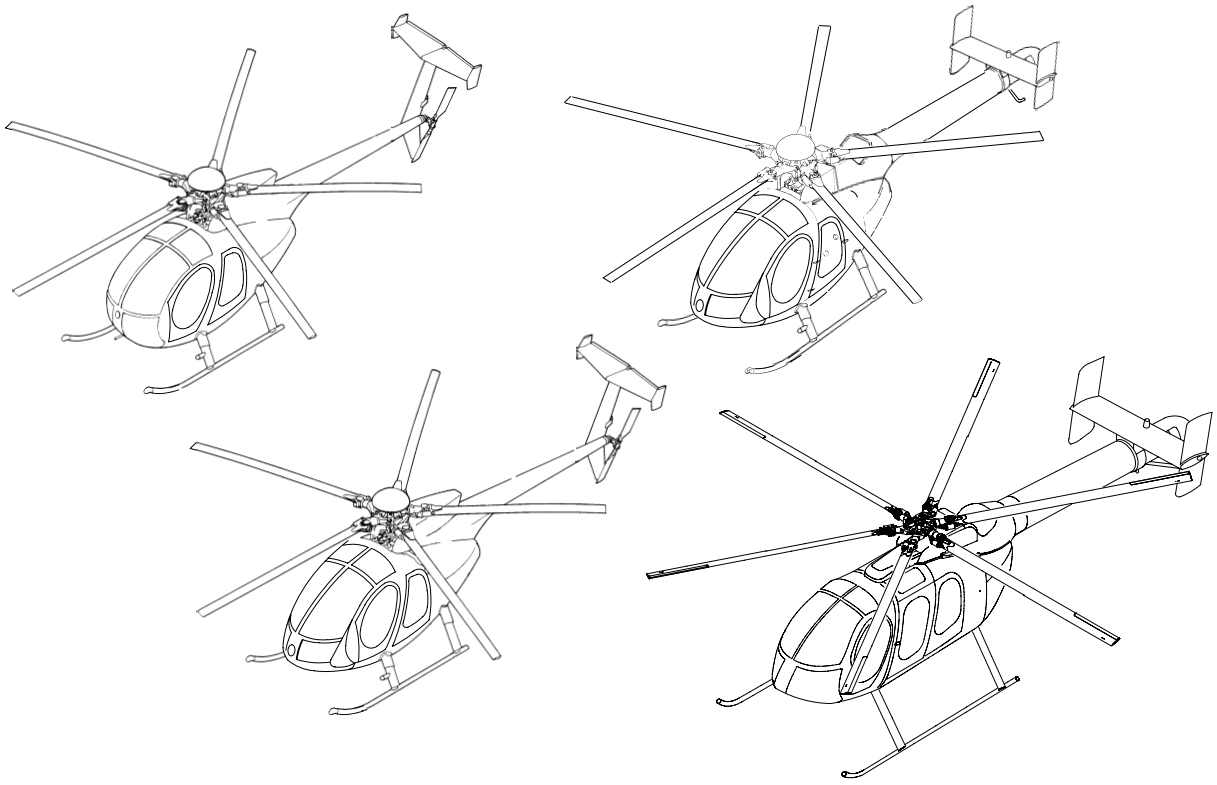
CSP–500/600–INDEX

2012 R1.7
23 July 2012

PUBLICATION INDEXES

for
HELICOPTER MODELS
369D, 369E, 369FF, 500N, 600N
(500D, 500E, 530F Plus, 520N, 600N)

Technical Manuals Index
Service Bulletins Index
Technical Bulletins Index
Service Letters Index



MD Helicopters Inc.
4555 East McDowell Road
Mesa, Arizona 85215-9734

The hard copy distribution of publications, to subscribers of the MDHI Technical Manuals in paper format (hard copy), can take 90 days or more from the publication date of the document

Current indexes are available at: www.mdhelicopters.com

This page intentionally left blank!

MD Helicopters Inc.
4555 East McDowell Road
Mesa, Arizona 85215–9734

MODEL 369D, 369E, 369F/FF, 500N, 600N HELICOPTERS (500D, 500E, 530F, 520N, 600N) TECHNICAL MANUAL INDEX

*** Complete Reissue – Supersedes All Previous Issues And/Or Revisions.**

 # Reprint – This Manual Has Been Reprinted, New Orders For This Manual Now Contains This Revision And All Prior Revisions And Reissues. Previous Revisions Will No Longer Be Available.

Index Will Now Only Reflect Active Revisions And Revisions That Are Dated Within The Last Three Years. Refer To Each Manual's List Of Effective Pages For Complete List Of Revisions.

Those Model Helicopters That Are Applicable To The Publications Are Designated By A √.

A complete Handbook of Maintenance Instructions Set for the 369D/E/F and 500/600N Series Helicopter consists of the following publications and binders:

Handbook of Maintenance Instructions (HMI) 369D/E/FF/500N/600N										
Publication Number	Publication Title	Issue Number	Issue Date	Revision Number	Revision Date	369D	369E	369FF	500N	600N
CSP-A-1	Price Catalog	Reissue	03 Jan 2011*			√	√	√	√	√
CSP-A-2	Warranty Manual*	Reissue	23 Oct 2007*			√	√	√	√	√
CSP-A-3	Corrosion Control Manual	Original	09 Feb 1981	TR93-001	30 Jul 1993	√	√	√	√	√
CSP-HMI-2	Basic Handbook of Maintenance Instructions – Servicing and Maintenance (369D/E/FF/500/600N HMI)	Original	31 Oct 1990*	Rev 34 Rev 35 Rev 36 Rev 37 Rev 38 Rev 39 Rev 40 Rev 41 Rev 42 Rev 43 Rev 44 TR12-001 TR12-002	21 Aug 2003 20 May 2004 11 Nov 2004 13 Dec 2005 25 May 2006 10 Apr 2007 10 Nov 2007 03 March 2008 01 Jun 2009 23 Dec 2009 05 Jul 2011 17 Feb 2012 04 Jun 2012#	√	√	√	√	√
CSP-HMI-3	Basic Handbook of Maintenance Instructions – Instruments/Electrical/ Avionics (369D/E/FF/500/600N HMI)	Original	31 Oct 1990*	Rev 12 Rev 13	01 Oct 2003 20 Dec 2005#	√	√	√	√	√
CSP-IPC-4	Illustrated Parts Catalog (369D/E/FF/500/600N IPC)	Reissue 1	20 Mar 1998*	Rev 8 Rev 9 Rev 10 Rev 11 Rev 12 TR09-001 TR10-001 TR11-001 TR11-002 TR11-003 TR11-004	15 Aug 2003 19 May 2004 19 Nov 2004 24 Jul 2006 15 Jan 2007 19 Jun 2009 12 Jul 2010 26 April 2011 06 Jun 2011 26 Aug 2011 14 Oct 2011#	√	√	√	√	√
CSP-COM-5	Component Overhaul Manual (369D/E/FF/500/600N-COM)	Original	17 Aug 1991*	Rev. 14 Rev 15 Rev 16 Rev 17 TR07-001 TR08-001 TR09-001 TR09-002 TR11-001 TR12-001 Rev 18	28 Jul 2004 24 Aug 2005 10 Apr 2007 28 Jul 2007 14 Nov 2007 02 Oct 2008 25 Mar 2009 24 Aug 2009 11 Apr 2011 13 Apr 2012 23 Jul 2012#	√	√	√	√	√

Handbook of Maintenance Instructions (HMI) 369D/E/FF/500N/600N (Cont.)										
Publication Number	Publication Title	Issue Number	Issue Date	Revision Number	Revision Date	369D	369E	369FF	500N	600N
CSP–SRM–6	Structural Repair Manual (369D/E/FF/500/600N–SRM)	Reissue 3	26 May 2006*#	Original TR10–001	26 May 2006 22 Dec 2010#	√	√	√	√	√
CSP–D–7	Illustrated Structures Catalog (369D–ISC)	Original	01 Jan 1983#			√	N/A	N/A	N/A	N/A
CSP–ISC–7	Illustrated Structures Catalog	Original	31 Mar 1995#			√	√	√	√	√

MD Helicopters Inc.
4555 East McDowell Road
Mesa, Arizona 85215–9734

Other Publications 369D/E/FF/500N/600N										
Publication Number	Publication Title	Issue Number	Issue Date	Revision Number	Revision Date	369D	369E	369FF	500N	600N
CSP-RLB	Rotorcraft Log Book	Original	01 Dec 1994	Rev 4	31 May 2002#	√	√	√	√	√

Handbook of Maintenance Instructions (HMI) 369D/E/F Optional Equipment Supplements

NOTE: Starting 01 January 2004, Optional Equipment Supplements will be issued only on request of the customer.

Publication Number	Publication Title	Issue Number	Issue Date	Revision Number	Revision Date	369D	369E	369FF	500N	600N
CSP-003	Engine Automatic Reignition PN 369H90118-513 and-515 **Refer to CSP-HMI-2 and -3 for Maintenance**	Original	01 Feb 1978			√	N/A	N/A	N/A	N/A
CSP-008	Attitude Gyro Indicator PN 369H90038-501	Original	01 Aug 1976			√	N/A	N/A	N/A	N/A
CSP-009	Directional Gyro PN 369H90039-501 and -503	Reissue 1	15 Jun 1978			√	N/A	N/A	N/A	N/A
CSP-010	Instantaneous Vertical Speed Indicator (IVSI) PN 369H90044	Reissue 1	01 Feb 1985			√	√	√	N/A	N/A
CSP-012	Transponder Installation (KT-76) PN 369H90073 BASIC and -501	Original	01 Sep 1976			√	N/A	N/A	N/A	N/A
CSP-015	Automatic Direction Finder (KR-85) PN 369H90067 BASIC, -501, -51, and -61	Original	01 Sep 1976			√	N/A	N/A	N/A	N/A
CSP-016	NAV/COMM Transceiver Installation PN 369H90071 BASIC, -503, -507, and -509	Original	01 Sep 1976			√	N/A	N/A	N/A	N/A
CSP-017	Integrated Intercom System (ICS) Installation PN 369H90068-11	Original	15 Aug 1976			√	√	N/A	N/A	N/A
CSP-019	Automatic Direction Finder (KR-86) PN 369H90056 BASIC AND - 501.	Original	01 Mar 1977			√	√	N/A	N/A	N/A
CSP-020	Radio Installation (ASB-125/60) PN 369H0144-501,-502,-505	Original	01 Mar 1977			√	√	N/A	N/A	N/A
CSP-023	Cyclic Stick Grip Kin Installation PN 369H90129-31 and -505 **Refer to CSP-HMI-2 and -3 for Maintenance**	Original	01 Jun 1977			√	N/A	N/A	N/A	N/A
CSP-026	Litter Installation PN 369H90011 -511, -517, -519, and -521	Original	01 Oct 1977			√	√	N/A	N/A	N/A
CSP-029	Passenger/Cargo Hoist PN 369H90070-521 and -522	Original	01 May 1978			√	√	N/A	N/A	N/A
CSP-032	Searchlight Installation PN 369H90142	Original	01 Dec 1977			√	√	N/A	N/A	N/A
CSP-033	Public Address and Siren System Installation PN 369H90143	Original	01 Jan 1978			√	√	N/A	N/A	N/A

Handbook of Maintenance Instructions (HMI) 369D/E/F Optional Equipment Supplements (Cont.)

NOTE: Starting 01 January 2004, Optional Equipment Supplements will be issued only on request of the customer.

Publication Number	Publication Title	Issue Number	Issue Date	Revision Number	Revision Date	369D	369E	369FF	500N	600N
CSP–036	Seating and Belts for Four Installation PN 369H90035–501,–503 **Refer to CSP–HMI–2 and –3 for Maintenance**	Reissue 1	15 Jan 1985			√	√	√	N/A	N/A
CSP–071	Litter Installation PN 369D290170	Original	01 Nov 1980			√	√	N/A	N/A	N/A
CSP–084	TDR–950 Transponder System	Reissue 1	01 Nov 1985			√	√	N/A	N/A	N/A
CSP–087‘	Float Lamp Assembly PN 369D292032	Original	01 Oct 1980			√	√	N/A	N/A	N/A
CSP–089	Dual Starting Kit PN M30306	Original	01 Oct 1982			√	√	N/A	N/A	N/A
CSP–094	Engine Air Inlet Diverter Kit PN 369D292044–BSC, –501	Reissue 1	01 Jan 1985	Rev 1	15 Jul 1985	√	√	√	N/A	N/A
CSP–100	250–C20R/2 Engine Conversion Installation PN 369D298000–519 AND –523	Reissue 1	06 Apr 1990			√	√	N/A	N/A	N/A
CSP–102	Upgraded Transmission Conversion	Original	02 Apr 1996	Rev 1	01 May 1996	√	√	√	√	N/A
CSP–103	Litter Kit Installation PN 600N90710	Original	30 Mar 1998			N/A	N/A	N/A	N/A	√

MD Helicopters Inc.
4555 East McDowell Road
Mesa, Arizona 85215–9734

ROTORCRAFT FLIGHT MANUAL (RFM)

A complete Rotorcraft Flight Manual for the 369D Helicopter consists of the following publications and binders:

* COMPLETE REISSUE – SUPERSEDES ALL PREVIOUS ISSUES AND/OR REVISIONS.

369D ROTORCRAFT FLIGHT MANUAL (RFM)										
Publication Number	Publication Title	Issue Number	Issue Date	Revision Number	Revision Date	369D	369E	369FF	500N	600N
CSP–D–1	Rotorcraft Flight Manual	Reissue 1	18 Aug 1998*	Rev 5 Rev 6 Rev 7 Rev 8 Rev 9 Rev 10	03 Sep 2004 04 Oct 2006 21 Mar 2007 09 Mar 2009 30 Sep 2010 30 Aug 2011#	√	N/A	N/A	N/A	N/A
CSP–D–1 STC	Rotorcraft Flight Manual STC Supplement STC# SH1888NM (for 871D)	Reissue 1	25 Feb 2000*			√	N/A	N/A	N/A	N/A

A complete Rotorcraft Flight Manual for the 369E Helicopter consists of the following publications and binders:

* COMPLETE REISSUE – SUPERSEDES ALL PREVIOUS ISSUES AND/OR REVISIONS.

369E ROTORCRAFT FLIGHT MANUAL (RFM)										
Publication Number	Publication Title	Issue Number	Issue Date	Revision Number	Revision Date	369D	369E	369FF	500N	600N
CSP–E–1	Rotorcraft Flight Manual	Original	23 Nov 1982	Rev 15 Rev 16 Rev 17 Rev 18	04 Oct 2006 21 Mar 2007 30 Sep 2010 28 Jul 2011#	N/A	√	N/A	N/A	N/A
CSP–E–1 STC 1	Tracor Aviation Litter Kit	Original	10 Apr 2000				√			

A complete Rotorcraft Flight Manual for the 369F/FF Helicopter consists of the following publications and binders:

** BOTH REVISIONS COMBINED MAKE UP A COMPLETE REISSUE – SUPERSEDES ALL PREVIOUS ISSUES AND/OR REVISIONS.

369FF ROTORCRAFT FLIGHT MANUAL (RFM)										
Publication Number	Publication Title	Issue Number	Issue Date	Revision Number	Revision Date	369D	369E	369FF	500N	600N
CSP–FF–1	Rotorcraft Flight Manual	Reissue 1	14 Aug 1998*	Rev 6 Rev. 7 Rev 8 Rev 9 Rev 10 Rev 11	04 Oct 2006 02 Jun 2009 01 Apr 2010 30 Sep 2010 28 Jul 2011 14 Jun 2012#	N/A	N/A	√	N/A	N/A

MD Helicopters Inc.
4555 East McDowell Road
Mesa, Arizona 85215–9734

A complete Rotorcraft Flight Manual for the 500N Helicopter consists of the following publications and binders:

* COMPLETE REISSUE – SUPERSEDES ALL PREVIOUS ISSUES AND/OR REVISIONS.

500N ROTORCRAFT FLIGHT MANUAL (RFM)										
Publication Number	Publication Title	Issue Number	Issue Date	Revision Number	Revision Date	369D	369E	369FF	500N	600N
CSP–520N–1	Rotorcraft Flight Manual	Reissue 1	20 Jan 2000*	Rev 1 Rev 2 Rev 3 Rev 4	22 Mar 2001# 21 Nov 2005 21 Mar 2007 28 Jul 2011#	N/A	N/A	N/A	√	N/A
500N ROTORCRAFT FLIGHT MANUAL (RFM) OPTIONAL SUPPLEMENTS										
CSP–520N–1A	SX–5 Starburst Search Light PN CCD–LN001–028 (Applicable to A/C S/N LN–001 thru LN–007)	Reissue 1	10 Apr 2000*			N/A	N/A	N/A	√	N/A
CSP–520N–1B	Tracor Litter Kit PN TA–HH–00001	Reissue 1	24 Feb 2000*			N/A	N/A	N/A	√	N/A
CSP–520N–1C	UK Supplement (***For UK Certificated Aircraft Only***)	Reissue 1	22 Aug 2000*			N/A	N/A	N/A	√	N/A

A complete Rotorcraft Flight Manual for the 600N Helicopter consists of the following publications and binders:

* COMPLETE REISSUE – SUPERSEDES ALL PREVIOUS ISSUES AND/OR REVISIONS.

600N ROTORCRAFT FLIGHT MANUAL (RFM)										
Publication Number	Publication Title	Issue Number	Issue Date	Revision Number	Revision Date	369D	369E	369FF	500N	600N
CSP–600RFM–1	Rotorcraft Flight Manual	Reissue 1	20 May 1999*	Rev 7 Rev 8 Rev 9 Rev 10 Rev 11 Rev 12	28 May 2003 14 Oct 2005 28 Jan 2009 02 Jun 2009 23 Nov 2009 28 Jul 2011#	N/A	N/A	N/A	N/A	√

MD Helicopters Inc.
4555 East McDowell Road
Mesa, Arizona 85215–9734

MODEL 369D, 369E, 369F/FF, 500N, 600N HELICOPTERS (500D, 500E, 530F, 520N, 600N) SERVICE BULLETIN INDEX

Service Bulletins

Service Bulletins (SB) are Service Information Notices (SIN) which are mandatory and may require the performance of maintenance and/or alteration for compliance.

Model Effectivity

The following table is a cross reference of the various aircraft designations and Service Document prefixes.

DESIGNATION

MODEL		SERVICE DOCUMENT	
FAA	Marketing	New SB	Old SIN
369D	500D	SB369D–	DN–
369E	500E	SB369E–	EN–
369F	530F	SB369F–	FN–
369FF	530F Plus	SB369F–	FN–
500N	520N	SB500N–	NN–
600N	600N	SB600N–	N/A

NOTE

As Service Information Notices are re–issued, they will be identified as Service Bulletins using the helicopter model designation as the prefix.

SERVICE BULLETINS

369D (SB369D– or DN–)	369E (SB369E– –or EN–)	369F (SB369F– or FN–)	500N (SB500N– or NN–)	600N (SB600N–)	SUBJECT	DATE ISSUED
1					Inspection of Tail Rotor Output Shaft; Installation of Protective Dust Boot (Ref. FAA AD 77–05–03)	23 Mar 1977
3					Main Rotor Controls – Rigging of Cyclic and Collective Controls; Rework of Mixer Controls; Installation of Pitch Housing Striker Plate Support Nut	30 Aug 1977
6					Main Rotor Pitch Control Rod Assembly – Replacement of 369A1009–3 Pitch Rod and Inspection of Rod End Bearings	30 Aug 1977
8					Installation of 369D21808 Support Ring; 369D21806 Tail Rotor Stationary Boot	30 Aug 1977
9.2					369A5350–603 Overrunning Clutch Assembly – Inspection of 369A5350–11 Clutch Subassembly 369A5361 Ball Bearing and 369A5368 Seal (Ref. FAA AD 77–21–04)	27 Oct 1978
11					Modification of 369A4516–N_1 Tach Indicator	03 Oct 1977
13					Inspection of 369H90085 Litter Door Installation	30 Nov 1977
14					Modification Kit – 369D25167 Main Transmission Lubrication Pump	15 Dec 1977
19					369H92537 Engine Compressor Water Wash Kit Installation – Inspection and Replacement of Rivets	14 Apr 1978

SERVICE BULLETINS (Cont.)

369D (SB369D– or DN–)	369E (SB369E– –or EN–)	369F (SB369F– or FN–)	500N (SB500N– or NN–)	600N (SB600N–)	SUBJECT	DATE ISSUED
21					Rework of 369D26100–101 Standard Landing Gear Skid Assembly; Rework of 369D292114–101 Extended Landing Gear Skid Assembly	06 Jun 1978
22					Sealing of 369D23600 and 369D23600–501 Vertical Stabilizer Assembly	26 Jun 1978
23.2					Installation of Standoff Clamps – Heating System Hose and Main Transmission Oil Cooling Lines.	05 Sep 1979
25.1					Rework of Fuselage Structure, Forward Section	07 Mar 1980
26					Inspection and Possible Replacement of 369H6541–5 and –21 Seat Belt Assemblies	15 Jul 1978
27.1					Inspection and Rework of 369A1725 and 369A1725–501 Tail Rotor Hub (Ref. FAA AD 78–26–04)	08 Dec 1978
31					Installation of 369D21012 Rubber Washers; Attachment of Pitch Control Rods to Main Rotor Swashplate Assembly	08 Sep 1978
34					Replacement of 369D28309 Hose Assembly – Engine Oil Cooler to Engine Oil Tank	17 Oct 1978
37					369D21800 Tail Rotor Pitch Control Assembly – Seating of Dual Bearings Inner Races; Torque Increase for 369D21803–3 Locknut (Ref. FAA AD 79–10–09)	01 Dec 1978
42					369H7825 Droop Control Bellcrank Assembly (Sta 68.0) – Relocation of Locknut and Installation of Spacer	15 Feb 1979
44.1					369D23601 Horizontal Stabilizer Assembly – Adjustment or Replacement of 369D23678–3 Trailing Edge Tabs; Relocation of 369H6610–5 Static Pressure Tube	22 Jun 1979
45.2					Internal Modification and Re–identification of 369D21400–501 Main Rotor Lead–Lag Elastomeric Damper Assembly	22 Oct 1979
47					Field Rigging Check of 369A8013–503 Heater Control Valve Assembly	16 Apr 1979
49					Inspection and Repair of 369A3035–11 and 369A3035–15 Sta 142 Tail Rotor Control Bellcrank Supports	11 Jun 1979
51.8	42.6	31.6			Inspection of Main Rotor Blade Root Fitting Assemblies; Inspection of Main Rotor Hub Lead–Lag Link Assemblies (Ref. FAA AD 95–03–13)	03 Jan 2000
52.2					Kit Installation of 369D290140 Auxiliary Fairings and Seals, Engine Air Filter (Particle Separator)	15 Jan 1980
54.1					Inspection of Collective Torque Tube Support Bracket (369A7304 Magnesium, 369N2608 Aluminum) and Collective Bungee Support Bracket (369A7339 Magnesium, 369N2650 Aluminum)	07 Mar 1980
58.2					Inspection and Repair of Aft Fuselage Skin Cracks; Installation of Doublers on Boom Fairing Longerons	11 May 1981
60					Installation of Filter Gasket – 369H90148–503, –505 and –507 Engine Air Inlet (Particle Separator) Filter Kit	03 Mar 1980

SERVICE BULLETINS (Cont.)

369D (SB369D– or DN–)	369E (SB369E– –or EN–)	369F (SB369F– or FN–)	500N (SB500N– or NN–)	600N (SB600N–)	SUBJECT	DATE ISSUED
62					Inspection and Rework of 369D25401 Tail Rotor Transmission Housing Assembly	03 Mar 1980
63					Horizontal Stabilizer Assembly – Adding Drain Holes and Sealing Doubler Edges	03 Mar 1980
65.1					Rework of Cooling Blower Mounting Bracket	19 Dec 1980
66					Rework of 369D290125–21 Mist Eliminator Assembly – 369H90148–507 and –509 Engine Air Inlet Filter (Particle Separator) Assembly	11 May 1980
68.1					Relocation of Tail Rotor Bungee Spring Forward Attachment; Tail Rotor Force Adjustment	08 Dec 1980
69					Polarity Check of Diode Assemblies	30 Jun 1980
70					Identification and Possible Rework of Seat Belt and Shoulder Harness Assemblies	11 Jul 1980
71					Wiring Modification – Utility Light Circuit and Transmission Oil Pressure and Temperature Warning Light Circuit	30 Sep 1980
73					Periodic Inspection and Bonding Procedure for 369A1724 Tail Rotor Drive Fork Elastomeric Teeter Bearing	22 Aug 1980
78.1					Inspection of 369A7003–3 Swashplate Bearing	28 Jul 1981
79					Sealing of Interface of Abrasion Strip and Main Rotor Blade Skin	30 Jan 1981
80					Replacement of TAVCO 23111369 Solenoid Valve, Float Inflation System – Hughes 369D290121–501 and –505 Emergency Float Assemblies	20 Mar 1981
81.1					Inspection of Overrunning Clutch Sprag Assembly	10 May 1983
	3				Inspection of Overrunning Clutch Sprag Assembly	29 Apr 1983
		3			Inspection of Overrunning Clutch Sprag Assembly	29 Jul 1983
82					Field Inspection and Repair of 369D25301 and 369D25401–3 Tail Rotor Gearbox Main Housing Assembly	15 Apr 1981
86					Shimming Procedure for Gas Producer Interconnecting Torque Tube Assembly	06 May 1981
87					Replacement of 369A7706–3 RPM Governor Lever Control Rod (Ref. FAA AD 82–01–08)	15 May 1981
88					Elimination of Possible Interference of Safety Wire with Oil Cooler Blower Drive Belt	19 Mar 1981
91.1					Inspection of Main Rotor Hub Strap Pack Retention Bolts and Replacement of Bushings	22 Jul 1981
92					Corrosion Inspection/Treatment of 369A7314 and 369N2648 One–Way Lock Support Assembly	04 Jun 1981
93					Inspection/Modification of BL–16600–12 Breeze Corporation Inc. Hoist	18 Jun 1981
94					Deactivation of Main Rotor Brake System (if installed); Periodic Inspection of 369A5501 or 369H92564 Tail Rotor Drive Shaft Forward Flexible Coupling	25 Jun 1981

SERVICE BULLETINS (Cont.)

369D (SB369D– or DN–)	369E (SB369E– –or EN–)	369F (SB369F– or FN–)	500N (SB500N– or NN–)	600N (SB600N–)	SUBJECT	DATE ISSUED
95					Installation of Fail Safe Device at 369A5501 or 369H92564 Tail Rotor Drive Shaft Forward Flexible Coupling; Periodic Check of Flexible Couplings	07 Aug 1981
96					One–Time Inspection of Attachment Hardware for Sta–Strap Securing Electric Wiring to Boom Fairing at Sta 138.50	21 Aug 1981
97					Installation of 369D292585 Master Cylinder Stop on 369H90123 Series Main Rotor Brake System	05 Oct 1981
99					Periodic Inspection of 369D25510 Main Rotor Drive Shaft (Ref. FAA AD 81–26–01R1)	30 Nov 1981
	4				Periodic Inspection of 369D25510 Main Rotor Drive Shaft	29 Apr 1983
		4			Periodic Inspection of 369D25510 Main Rotor Drive Shaft	29 Jul 1983
102					Inspection of 369A7006–5 Tail Rotor Control Rod; Rework of 369D290128–11 Particle Separator Fairing Assembly and 369D290128–31 Cover Assembly	01 Feb 1982
104					Instrument Cluster 3–Pack Conversion – AC to Rochester	05 Mar 1982
107					Installation of Fuselage Attach Points (369H90070–211, 212 Subassemblies) for Accessory Kit Attach Fittings	01 Jul 1982
108					Replacement of Intercom (ICS) Switch and Jack Assembly	01 Jul 1982
110.1	56	42			Inspection and Repair of 369D292028 Passenger Step Assembly, Aft Extended Landing Gear Foot Assembly	27 Oct 1989
111					New Shimming Procedure for 369A5501 or 369H92564 Tail Rotor Drive Shaft Forward Flexible Coupling with Failsafe Device Installed	27 Sep 1982
112					Inspection of Landing Gear Struts and Feet	19 Nov 1982
113					Relocation of 369A8448 Engine Air Inlet Filter Bypass Door Aft Pulley, 369A8447 Bracket and 369H90152–3 or 369D290125–11 Particle Separator Filter Gasket Inspection	10 Jan 1983
114					Main Rotor Transmission Drain Line Brackets Modification	15 Feb 1983
115	5				Pilot's Compartment, Center Passenger Seat Lap Belt Installation Check; Preflight Check of Passenger Lap Belt and Shoulder Strap Adjustment	15 Feb 1983
117					Installation of 510 ohm Resistor in 369D296303, 369D296303–701 and 369A4245 Fuel Quantity Sending Units	20 Mar 1983
118	7				Inspection of 369A8131–19 Fuel Vent System Hose	02 May 1983
119.1	11				Installation of Collective Stick Support Bracket Reinforcement Strap	23 Nov 1983
121					Button Plug Installation – Mast Support Structure Aft Channel	27 Jun 1983

SERVICE BULLETINS (Cont.)

369D (SB369D– or DN–)	369E (SB369E– –or EN–)	369F (SB369F– or FN–)	500N (SB500N– or NN–)	600N (SB600N–)	SUBJECT	DATE ISSUED
122	9				Inspection and Overhaul of 369A8104–5 Fuel Shutoff Valve	29 Jul 1983
		5			Disarming N_2 Electronic Overspeed Control System	09 Dec 1983
123					Battery Case and Main DC Power Wiring Inspection	28 Oct 1983
124	10				Inspection of 369D25709 and 369D25710 Main Transmission Oil Line; Replacement of 369D25709 and 369D25710 Main Transmission Oil Line and Brackets with New 369D25709–11 and 369D25710–11 Lines and Brackets	10 Nov 1983
125	12				Inspection and Possible Replacement of 369A7003–3 Main Rotor Swashplate Bearing (Ref. FAA AD 84–01–02R1)	23 Dec 1983
	13.1				Inspection of 3697011 Longitudinal Mixer Control Rod; Replacement of 369D22509–51 Doubler with 369DSK169–3 Repair Doubler (Ref. FAA AD 84–11–02)	01 Jun 1984
126	14				Pull Test of 369A8137–503 and –603 Fuel Shut–Off Valve Control Cable	10 Apr 1984
127	15				Removal of Gray Coating from 369D21700 and 369D21700–3 Tail Rotor Hubs	12 Jun 1984
	16	6			Alteration of Crew Compartment Seat Back Assemblies	13 Jun 1984
129	18				Riveting Tip Cap–to–Tail Rotor Blade (Ref. FAA AD 86–01–04)	27 Aug 1984
130.2	19.2	17.1			One–Time Inspection of Tail Rotor Blade Leading Edge Abrasion Strip Bonding; Pilot Preflight Check of Tail Rotor Blade Leading Edge Abrasion Strip (Ref. FAA AD 94–18–08)	23 Mar 1987
131.1	20.1	8.1			Corrosion Removal – Main Rotor Drive Shaft ID	30 Oct 1987
132.1	21.1	9.1			Riveting Tail Rotor Tip Cap–to–Blade (Ref. FAA AD 86–01–04)	01 May 1985
133	22	10			Unauthorized Helicopter and Spares Distribution	18 Mar 1985
134	23	11			Non–Airworthy Clutch Assemblies	18 Mar 1985
135					Exit Warning Decal (Includes AC91–32 Safety In and Around Helicopters)	07 Aug 1985
136	24	12			Main Rotor Transmission Cooling Installation Bracket Replacement	07 Aug 1985
137	25	13			Inspection of 369D27514 and 369D27515 Tail rotor Bellcrank	20 Dec 1985
138	26	14			Inspection and Rework of A1066–1082 (Fargo) Auxiliary Fuel Tank	10 Jan 1986
139.1	27.1	15.1			Inspection of 369D25620, 369D25622, 369D25622–3 and 369D25624 Cooling Fan Pulleys	18 Mar 1986
141	29	18			EON Seat Belt Removal	15 May 1986
142	30	19			Inspection/Rework of United Instruments Inc. Altimeter	20 May 1986
143.1	31.1				Installation/Inspection of Tail Rotor Driveshaft Aft Failsafe Device (Ref. FAA AD 86–20–07)	28 Nov 1986

SERVICE BULLETINS (Cont.)

369D (SB369D– or DN–)	369E (SB369E– –or EN–)	369F (SB369F– or FN–)	500N (SB500N– or NN–)	600N (SB600N–)	SUBJECT	DATE ISSUED
145	33	22			Fabrication and Installation of 369D25704 Oil Flexline Hose Assemblies in the Main Transmission Oil Cooling Installation	09 Apr 1987
146.1	34.1	23.1	002		Daily Pre–Flight Examination of Main Rotor Blade Leading Edge Abrasion Strip Bonding	10 Sep 1992
147.1	35.1	24.1			One–Time Inspection of 369D25125–BSC, and –11 Main Transmission Tail Rotor Output Drive Pinion Shaft (Ref. FAA AD 87–18–11)	30 Oct 1987
148.1	36.1	25.1			Inspection of 369D25132–BSC or –5 Main Transmission Output Shaft Assembly Ring Gear Carrier (Ref. FAA AD 82–17–01, 87–18–12R1)	30 Oct 1987
149	37	26			369A8010 Engine Oil Pressure and Torque Tube Pull Test	15 Sep 1987
150	38	27			Start Pump Wire Routing and Fuel Quantity Sender Inspection	15 Sep 1987
151	39	28			Inspection of Tail Rotor Transmission Mounting Studs (Ref. FAA AD 88–17–09R1)	10 Oct 1987
	40.1	29.1			Rework of 421–087 Horizontal Stabilizer Assembly	07 Apr 1989
152	41	30			Replacement of 369A8442–Basic Latch Assembly on the Particle Separator Door	18 Dec 1987
153.2	43.2	32.2			Inspection and Replacement of 369A1602 Tail Rotor Fork Bolt	21 Apr 1989
154	44	33			Main Rotor Hub Strap Pack Lamination Inspection and Tri–Flow Wash Procedure (Ref. FAA AD 89–02–01R1)	15 Jan 1988
155	45				Main Rotor Blade Upper and Lower Trailing Edge Weight Rework	15 Jan 1988
156.2	46.2	34.2	010		Inspection of 369A5352 Outer Race of Overrunning Clutch Assembly 369A5350 (Ref. FAA AD 98–09–02)	11 Apr 1997
157	47	35			One–Time Inspection of 369H5660 Engine–to–Transmission Driveshaft Couplings (Ref. FAA AD 90–01–08)	05 Apr 1989
158.1	48.1	36.1			One–Time Inspection and Rework of 369A7007, 369A7009, 369A7011 and 369A7012 Main and Tail Rotor Control Tubes (Ref. FAA AD 89–23–14)	21 Jul 1989
159	49	37			One–Time Inspection of 369A8352, 369H8306, 369H8025, 369H8024–5 AND 369D28651 Aeroquip Hoses	12 Jun 1989
160	50				One–Time Inspection of Four–Bladed Tail Rotor Hub Assembly (Ref. FAA AD 89–20–02)	19 Jun 1989
161	51	38			One–Time Inspection of 369D25420 Tail Rotor Transmission Output Shaft Duplex Bearings	10 Jul 1989
		39			One–Time Rework of 250–C30 Lower Aft Engine Mount Installation	20 Jun 1989
162	52	40			One–Time Inspection of Emergency and Utility Float Skid Tube Extension Assemblies	30 Jun 1989
163	53	41			One–Time Inspection of 369A5358 Lockwasher in the Overrunning Clutch Assembly and Inspection of Engine Output Drive Splines	27 Oct 1989

SERVICE BULLETINS (Cont.)

369D (SB369D– or DN–)	369E (SB369E– –or EN–)	369F (SB369F– or FN–)	500N (SB500N– or NN–)	600N (SB600N–)	SUBJECT	DATE ISSUED
164.1	54.1	44.1			Conversion to 369A5350–41 Overrunning Clutch Sub–Assemblies (Ref. FAA AD 90–19–02)	04 May 1990
165	55	43			Installation of Oil Flow Restricting Devices into the Engine Oil and Torque Pressure Sensing Systems	27 Oct 1989
166.1	57.1	45.1			One–Time Inspection and Replacement of Air Industries MS21250–04036 Bolts and Verification of Proper Installation of All MS21250–04036 Bolts in Main Transmission (Ref. FAA AD 90–24–07)	14 Mar 1990
167	58	46			One–Time Check/Periodic Inspection/Replacement of Tail Rotor Swashplate Bearing Set (Ref. FAA AD 90–12–03)	14 Mar 1990
168	59	47			One–Time Replacement of 369A9817 Polycarbonate Cover Assemblies	15 Jun 1990
169	60	48			One–Time Replacement of Tail Rotor Blade Pitch Arm Bolt Attaching Nuts	15 Jun 1990
170.1	61.1	49.1			One–Time Torque Check and Inspection of Main Rotor Blades	15 May 1991
171.1	62.1	50.1			One–Time Inspection of 369D25623 Oil Cooler Blower Belt	21 Nov 1990
172.1	63.1	51.1			One–Time Installation of 369D24054–3 Warning Decals in the Engine Compartment Area	04 Sep 1990
173R1	64R1	52R1			Inspection of Lead–Lag Link Attach Nuts	06 Jul 2009
174	65	53			Inspection of 369D25434 Tail Rotor Input Gearshaft in the Tail Rotor Gearbox	21 Nov 1990
175	66				One–Time Inspection of 369H8407 Engine Bleed Air Tube Flexible Area	21 Nov 1990
176	67	54			One–Time Reinstallation of the 369A1602–3 Tail Rotor Fork Bolt	21 Nov 1990
177.1	68.1	55.1			Pre–flight Check and One–time Inspection of Tail Rotor Blades (Ref. FAA AD 91–08–02)	01 Mar 1991
178	69	56			One–Time Rework of Main Transmission Oil Cooling Fan Mounting Bracket	01 Feb 1991
179	70	57			One–Time Addition of Rivets to Tail Rotor Abrasion Strip (Ref. FAA AD 94–18–08)	27 Sep 1991
	71	58			One–Time Replacement of Diodes with Transzorbs	19 Dec 1991
180	72	59			Inspection of Overrunning Clutch Outer Race (369A5352 Overrunning Clutch Assembly)	17 Jan 1992
181.1	73.1	60.1			Inspection/Rework of Fuel Vent System (Helicopters Equipped with 369H8108, 369H8108–501 or 369H8108–503 Fuel Vent Line Emergency Shut–Off Valve (Ref. FAA AD 93–18–05)	10 Sep 1992
182	74	61			One–Time Inspection/Rework of Engine Inlet Area	20 Mar 1992
183.2	75.2	62.2			Main Rotor Blade Inspection/Replacement	27 Jan 1993
	76				Fuel Pressure Switch Inspection/Replacement	20 May 1992
			003		Rate Gyro Inspection and Replacement	25 Jan 1993
			004		Y.S.A.S. Actuator Inspection and Replacement	28 May 1993

SERVICE BULLETINS (Cont.)

369D (SB369D– or DN–)	369E (SB369E– –or EN–)	369F (SB369F– or FN–)	500N (SB500N– or NN–)	600N (SB600N–)	SUBJECT	DATE ISSUED
184	77	63	005		Four–Way Trim Switch Replacement	10 Mar 1994
			006		Tailboom Decal Installation	10 Apr 1994
185	78	64			Tail Rotor Swashplate Lockwasher Inspection (Ref. FAA AD 94–24–04)	23 Sep 1994
186	79	65	007		Firewall Fuel Fitting Modification	26 Sep 1994
187	80	66			Tail Rotor Blade Abrasion Strip Modification (Ref. FAA AD 95–03–11)	26 Oct 1994
188	81	67	008		Main Rotor Blade Root End Inspection (Ref. FAA AD 96–10–09, 98–15–26)	27 Oct 1995
		68			Tail Rotor Control Rod Replacement (Ref. FAA AD 98–07–19)	22 Nov 1996
189	82	69	009		Main Rotor Transmission Component Inspection (369D25127–11) (Ref. FAA AD 97–15–08)	10 Jan 1997
190	83	70	011		Overrunning Clutch Inspection (Ref. FAA AD 98–21–12)	25 Jul 1997
				001	Engine Cooling Improvement	12 Sep 1997
191	084	071	012	002	Improved Main Transmission Inspection	26 Sep 1997
192	085	072	013	003	Input Shaft Coupling Assembly Inspection (Ref. FAA AD 99–04–12)	26 Sep 1997
193R1	086R1	073R1			T/R Blade, Leading Edge Inspection for Cracks	03 May 1999
				004	Cabin Seat Restraint Replacement	12 Feb 1998
				005	Installation of Revised VNE Cards	04 Mar 1998
				006	Thruster Tip Cap Removal	08 Dec 1997
195R3	088R3	075R3	015R3	007R2	Main Rotor Blade Root End fitting Inspection (Ref. FAA AD 98–15–26)	13 Jul 1998
				008	Generator Control Unit Replacement	19 Feb 1998
				009	Collective Controls Life Reductions and Serializations (Ref. FAA AD 99–17–18)	24 Feb 1998
				010	Landing Gear Fairing Modification	28 Apr 1998
				011	Cyclic Controls Mixer Replacement (8 deg. phase change)	05 May 1998
196	089	076	016	012	Oil Cooler Blower Bracket Replacement (Ref. FAA AD 99–20–12)	28 Apr 1998
				013R1	Low Fuel Level Warning Light	15 Apr 1999
	090R1	077R1	017R1	014R1	Socket Contact Assembly Inspection (Ref. FAA AD 99–08–07)	25 Sep 1998
				015	Engine Fuel Control Box Bolt Replacement	23 Apr 1999
				016R1	Audio Warning System Replacement	18 Sep 2000
				017	FADEC Manual Switch Guard Modification	06 Oct 1998
				018R1	Torque Pressure Transducer (HIRF Protection) Modification	07 Feb 2000
				019	FADEC Wire Harness Standoff Installation/Inspection	23 Apr 1999

SERVICE BULLETINS (Cont.)

369D (SB369D– or DN–)	369E (SB369E– –or EN–)	369F (SB369F– or FN–)	500N (SB500N– or NN–)	600N (SB600N–)	SUBJECT	DATE ISSUED
				020R2	Electromagnetic Compatibility Test (EMC) for Optional Equipment Effects on the FADEC Control	14 Apr 2003
197	091		018		Engine Fuel Pressure Switch Replacement	23 Feb 1999
198	092				Tail Rotor Fork Inspection, Four–Bladed (Ref. FAA AD 99–13–09)	10 May 1999
				021R1	Inspection/Reidentification/Serialization of Cyclic Control Stick Sockets and Left Hand Command (Co–Pilot) Cyclic Tube	11 Mar 1999
				022	Torque Transducer Replacement	23 Apr 1999
				023R1	Cyclic Stick Replacement	30 Jul 1999
				024R1	Link Assembly Replacement	06 Apr 1999
				025	Fuel System Inspection (Ref. FAA AD 2000–04–021)	02 Jul 1999
199	093		019	026	Turbine Outlet Temperature (TOT) Wire Harness, One Time Inspection (Ref. FAA AD 2000–08–22)	11 Jan 2000
			020R2	027R2	Forward and Center Thruster Control Cables, Conduit Cap Relief Area, Inspection (Ref. FAA AD 99–25–08 and Alternate Means of Compliance (AMOC))	24 Apr 2000
			021	028	Forward and Center Thruster Control Cables, Conduit Cap at Telescopic Swivel End, Inspection (Ref. FAA AD 99–25–08)	19 Nov 1999
200	094	078	022		Landing Gear Strut Inspection and Fairing Modification	07 Apr 2000
				029	Motive Flow Restrictor Removal	10 Jan 2001
				030R1	Inspection of Vertical Stabilizer and Torque Tube and Replacement of Attaching Hardware	25 May 2001
201R2	095R2	079R2	023R2	031R2	Main Rotor Blade Assembly Torque Event Inspection (Ref. FAA AD 2005–21–02)	04 Feb 2004
				032	Turbine Outlet Temperature (TOT) Indicator Replacement	13 Dec 2001
				033	Main Rotor Drive Shaft Life Reduction (Ref. FAA AD 2003–16–11)	13 Dec 2001
				034	Torque Transducer Electrical Connector One Time Inspection	13 Dec 2001
			024	035	Fan Pitch Control Aft Tube Assembly One Time Inspection	23 Oct 2001
				036	Tailboom Assembly Attach Fitting One Time Inspection and Repair (Ref. FAA AD 2001–24–51 and Alternate Means of Compliance (AMOC))	02 Nov 2001
202	096	080	025	037	Main Transmission Bonding Jumper Inspection and Rework	14 Aug 2002
				038	Exhaust Duct Inspection	06 May 2003
		081			Minimum N1 Starting Speed Decal/Placard Installation	22 Jul 2003
				039	Tailboom Attach Fittings and Upper Longerons Inspection	09 Dec 2003
				040	Control Support Bracket Assembly Life Reduction with YSAS Installed	19 Dec 2003

SERVICE BULLETINS (Cont.)

369D (SB369D– or DN–)	369E (SB369E– –or EN–)	369F (SB369F– or FN–)	500N (SB500N– or NN–)	600N (SB600N–)	SUBJECT	DATE ISSUED
			026	041	Tailboom Assembly Overlap Inspection and Rework	26 Nov 2003
			027	042	Forward and Center Thruster Control Cable Assemblies Connector One Time Inspection	03 May 2004
203R1	097R1	082R1			Tail Rotor Blade Abrasion Strip Tap Test and Modification	23 Jan 2006
				043	Tailboom Assembly Attach Fitting One Time Inspection, Attach Fitting And Nutplate Replacement	13 Apr 2006
				044	Lateral Mixer Output Link Assembly, One Time Inspection	16 Feb 2007
	098	083	028	045	One Time Inspection of the Oil Cooler Blower, Drive Pulley Installation	28 Mar 2007
204	099	084			Tail Rotor Blade Assembly, One Time Inspection	26 Apr 2007
			029R3	046R3	NOTAR® Fan Tension–Torsion (TT) Strap Replacement	09 Jul 2008
205R1	100R1	085R1	039R1		Oil Cooler Belt, One Time Inspection	13 Mar 2009
			040R1	047R1	De–Energize YSAS System and Replace YSAS Adapter	27 Aug 2008
				49	Not Issued	
				050R1	Governor Electronic Control Unit (ECU) Replacement	03 Mar 2010
			042	051	Inspection of Lead–Lag Link Attach Nuts	06 Jul 2009
206	101	086	043		Inspection of P/N 369D292028, Aft Passenger Step Assemblies, on Extended Landing Gear Assemblies	05 Feb 2010
207	102	087			Inspection of Short Edge Margin Condition on 369D23500 Tailboom Assembly	20 Jul 2010
208	103	088	044	052	Kamatics Shaft and Coupling Overhaul Program	22 Dec 2010
		089			One–Time Inspection of the Generator Control Unit and 200–Amp Starter/Generator Wiring	14 Feb 2011
209	104	090	045	053	Replacement of Mobil SHC 626 with Mobil AGL	20 Jul 2011
210	105	091			Tail Rotor Blade Assembly Inspection	21 Nov 2011
			046	054	Rotating Cone Assembly Inspection	9 July 2012

MD Helicopters Inc.
4555 East McDowell Road
Mesa, Arizona 85215–9734

MODEL 369D, 369E, 369F/FF, 500N, 600N HELICOPTERS (500D, 500E, 530F, 520N, 600N) TECHNICAL BULLETIN INDEX

Technical Bulletins

Technical Bulletins (TB) are Service Information Notices (SIN) which are not mandatory and require the performance of maintenance and/or alteration for compliance.

Model Effectivity

The following table is a cross reference of the various aircraft designations and Service Document prefixes.

DESIGNATION

MODEL		SERVICE DOCUMENT	
FAA	Marketing	New TB	Old SIN
369D	500D	TB369D–	DN–
369E	500E	TB369E–	EN–
369F	530F	TB369F–	FN–
369FF	530F Plus	TB369F–	FN–
500N	520N	TB500N–	NN–
600N	600N	TB600N–	N/A

NOTE

As Service Information Notices are re–issued, they will be identified as Technical Bulletins using the helicopter model designation as the prefix.

TECHNICAL BULLETINS

369D (TB369D– or DN–)	369E (TB369E– –or EN–)	369F (TB369F– or FN–)	500N (TB500N– or NN–)	600N (TB600N–)	SUBJECT	DATE
010					Installation of Auxiliary Drain Valve; 369H92255 Fuel System Installation Drain Kit	03 Oct 1977
12					Installation of Modified Rotor Brake Handle Trim Cover Panel Assembly	18 Nov 1977
16					Rework of 369A4521–5 Turbine Outlet Temperature (TOT) Indicator and 369A4526–5 Torque Pressure Indicator	01 Feb 1978
17					Installation of 369H92537 Engine Compressor Water Wash Kit	06 Feb 1978
18					Removal of Capacitor – Voltage Regulator, AAE or LSI Model VR204; Installation of Varistor – Landing Light Relay, MS 24166D1	06 Feb 1978
20					Replacement of Plenum Chamber Fittings – Torque Pressure Gage Tubing and Engine Oil Pressure Gage Tubing	06 Jun 1978
24					Field Inspection and Corrosion Repair of 369D25510 Main Rotor Drive Shaft	05 Jul 1978
30					Installation of 369H90022 Anti–Ice Fuel Filter	08 Sep 1978
35					Field Repair of 369A7170 Series and 369A7171 Series Cyclic Trim Actuator Assemblies	29 Jan 1979
36					Installation of Air Baffle, Seal and Cover Assemblies – Transmission Compartment	14 Nov 1978

MD Helicopters Inc.
4555 East McDowell Road
Mesa, Arizona 85215–9734

TECHNICAL BULLETINS

369D (TB369D– or DN–)	369E (TB369E– –or EN–)	369F (TB369F– or FN–)	500N (TB500N– or NN–)	600N (TB600N–)	SUBJECT	DATE
39					Installation of 369D21104 Stainless Steel Abrasion Tape – Main Rotor Blade Leading Edge	01 Jun 1979
40					Extension of 369A8010–615 Overboard Vent Tube, Engine Accessory Drive	15 Dec 1978
43					Field Repair of Trim Tab, 369D21100 Series Main Rotor Blade	15 Feb 1979
46.1					Field Modification of 369D21002 Scissors Crank Assembly, Main Rotor Hub Upgrade to 369D21002–21 Configuration	15 Aug 1979
48					Replacement of Radio Transmit/Intercom Trigger Switch; Rework of Cyclic Pitch Stick Grip Assembly	10 May 1979
50.1					Installation of Voltage Transient Suppressors	26 Nov 1979
55					Rework of Ground Handling Wheel Assemblies (Float Type)	20 Aug 1979
56					Installation of Fuselage Access Panels for Cyclic Trim Actuator Assemblies	07 Mar 1980
59					Installation of 369D22009–101 and –103 Cabin Heat Duct (Fiberglass) Assemblies	15 Jan 1980
67					Rework of 369A7010 Series One–Way Lock Assembly	02 Jun 1980
72.1					Drain Kit Installation – 369D28300–501 Engine Oil Tank and Oil Cooler; Drain Kit Installation – 369D290120 Main Rotor Transmission Cooler	06 Feb 1981
76					Rework of Static Pressure Tube Installation to Minimize Altimeter Needle Oscillation	08 Dec 1980
89.2					Balancing of 369D21200 Main Rotor Hub Assembly	24 Sep 1982
100					Relocation of Auto Re–ignition Controls and Modification of System for Full–Time Operation (Ref. FAA AD 80–24–04)	22 Feb 1983
101					Installation of 369H4237–21 Resistor Board Assembly for Easier, More Accurate Adjustment of TOT Indicator	01 Feb 1982
103					M50459–505 Modification Kit – Double Layer Abrasion Tape for 369D21100–505 and –509 Main Rotor Blades	10 Mar 1982
106					Rework of 369A9905–Basic and –3 Ground Handling Wheel Assemblies to Accommodate Installation of New 369D26107 Landing Gear Skid Fitting	29 Jun 1982
120	8				Installation and Replacement of Protective Sleeve (084957 Speedi–Sleeve) on Tail Rotor Transmission Output Gearshaft	31 May 1983
140	28	16			369D28318 Oil Tank Filler Nozzle Strainer Assembly	15 Apr 1986
				002	Tailboom Ballast Weight Installation	31 Mar 1999
002	002	002	002	003	Cyclic Grip Modification (Trim Switch Installation)	01 Jun 1999
		003			Fuel System Vapor Vent Line Check Valve Installation	26 Oct 1999
		004			Allison 250–C30 Engine Installation Surge Fix Modification	26 Apr 2000
				004	Fuel Cell Baffle Modification	10 Jan 2001
003	003	005	003	005	Main Transmission Lubrication Pump Modification	09 Apr 2001

MD Helicopters Inc.
4555 East McDowell Road
Mesa, Arizona 85215–9734

TECHNICAL BULLETINS

369D (TB369D– or DN–)	369E (TB369E– –or EN–)	369F (TB369F– or FN–)	500N (TB500N– or NN–)	600N (TB600N–)	SUBJECT	DATE
004	004	006			Cyclic Trim Actuator Housing Replacement of Modification	12 Jun 2001
				006R1	600N Yaw Stability Augmentation System (YSAS) Installation	12 Jan 2004
				007R3	Fuselage Aft Section and Tailboom Modification	12 Dec 2011
005					Engine Automatic Re–ignition Modification	13 Mar 2009
			004	008	VSCS Test Box	02 Feb 2010
				009R1	Modification of Engine Control Cable	19 Jul 2010
		007			Cooling Scoop Modification	15 May 2012

MD Helicopters Inc.
4555 East McDowell Road
Mesa, Arizona 85215–9734

This page intentionally left blank!

MD Helicopters Inc.
4555 East McDowell Road
Mesa, Arizona 85215–9734

MODEL 369D, 369E, 369F/FF, 500N, 600N HELICOPTERS (500D, 500E, 530F, 520N, 600N) SERVICE LETTERS INDEX

Service Letters

Service Letters are are not mandatory and do not provide maintenance instructions.

Model Effectivity

The following table is a cross reference of the various aircraft designations and Service Document prefixes.

DESIGNATION

MODEL		SERVICE DOCUMENT	
FAA	Marketing	New SL	Old SIL
369D	500D	SL369D–	DL–
369E	500E	SL369E–	EL–
369F	530F	SL369F–	FL–
369FF	530F Plus	SL369F–	FL–
500N	520N	SL500N–	NL–
600N	600N	SL600N–	N/A

NOTE

As Service Information Letters are re-issued, they will be identified as Service Letters using the helicopter model designation as the prefix.

SERVICE LETTERS

369D SL369D– or DL–	369E SL369E– or EL–	369F/FF SL369F– or FL–	500N SL500N– or NL–	600N SL600N–	Subject	Date Issued
7					Utlilzation of Engine Particle Separator and Engine Compressor Water Wash Kits	14 Feb 1978
10					INSCO Instrument Specialties Co. Inc. Sales and Service Facilities	22 May 1978
19					Operation and Maintenance Guidelines for Model 250–C20B Engine Fuel System	01 Aug 1979
21					New Comfort Clip for Seat Belt and Shoulder Harness Assemblies, PN 369H6541, 369H6541–21, –23 and –25	10 Dec 1979
23.2					Interchangeability of PN 369D21100 Series Main Rotor Blades; PN 369D21100–509 Main Rotor Blade Now Standard Production Configuration	01 Mar 1984
27					Compliance with FAA Airworthiness Directive and Hughes Mandatory (Red Border) Service Information Notices	30 Sep 1980
31					Substitution of Wet Spline Drive Starter–Generator for Existing Dry Spline Drive Starter–Generator	13 Mar 1981
34					Ground Handling Precautions for Main Rotor Blades with Elastomeric Dampers	31 Jul 1981
36					Tail Rotor Drive Shaft Flexible Coupling PN 369A5501 and 369H92564 – Treatment with Molykote Metal Protector	21 Aug 1981
38					New Protective Boots for Main Rotor Hub and Tail Rotor Assembly	01 Sep 1981

MD Helicopters Inc.
4555 East McDowell Road
Mesa, Arizona 85215–9734

SERVICE LETTERS

369D SL369D– or DL–	369E SL369E– or EL–	369F/FF SL369F– or FL–	500N SL500N– or NL–	600N SL600N–	Subject	Date Issued
40					Field Replacement of “O” Ring for PN 369A8321 Oil Tank Filler Cap	02 Nov 1981
41.1	7				Installation of Surplus Military Parts Salvaged or Used Parts on Model 500D Helicopters	10 Feb 1984
42					Lubrication of Drive End Bearing Liner in Aircraft Parts Corp Model 150SG Series Starter–Generator	26 Mar 1982
49					Ground Testing – Engine Automatic Reignition and Engine Anti–Ice Fuel Filter Systems	22 Nov 1982
50					Prevention of Water Leakage Through Canopy Geon Strips	10 Jan 1983
52					New Attitude Gyro Indicator and Support Assembly	25 Feb 1983
57	5	1			Surplus or Bogus 369D21100 Series Main Rotor Blades (Ref. FAA AD 84–12–01R1)	10 Feb 1984
58	9				Unauthorized Tail Rotor Teeter Bearings	16 May 1984
59	10	2			Major Installations and Alterations to Your Hughes Helicopter	12 Nov 1984
61	12	5			Explanation of MDHC Parts Serialization	15 Sep 1985
64	14	6			Main Rotor Hub Overhaul Authorization	17 Mar 1986
67	18	8			Re–Lubrication of Bearings in Storage	06 Apr 1987
68	19	9			External Scavenge Oil Filter System	01 May 1987
70	21	11			Unauthorized Distribution of Main Rotor Hub Overhaul Manual	15 Jun 1987
74	25	16			Illustrated Parts Breakdown of Ground Handling Wheel Assemblies (PN 369D2610)	19 Feb 1988
76	27	18			Addition of Identification Decal on Aircraft Exterior. (Compliance to FAR 45.11[D])	06 May 1988
79					Additional Inspection Requirements of the Breeze–Eastern Rescue Hoist System.	18 May 1988
80	30	22			Chafe Wrapping of Stainless Steel Tube Assemblies and Allison Commercial Service Letter CSL 145, CSL 1140 and CSL 3092, dated May 1, 1988	26 May 1988
82.2	33.2	40			Facet Scavenge Oil Filter Kit, P/N 1741050 (369H Series, 369D and 3 69E) and P/N 1741300 (369F/FF)	21 Nov 1990
84	35	28			Validity of Spectrum Oil Analysis Program (S.O.A.P.)	15 Jan 1989
87R3	38R3	31R3			Customer Requests for Original Aircraft Records	10 Nov 2004
88.1	39.1	32.1			Special Warranty Consideration for the Main Rotor Hub Strap Pack Inspection	15 Sep 1989
91	42	35			Availability of Wire Strike Protection System (Trademark WSPS) on all MDHC 369 Series Helicopters	15 Sep 1989
94	45	38			Compliance to BREEZE–EASTERN Customer Service Bulletin CSB–120 (Warning Plate for Cargo Hooks).	15 Dec 1989
95	46	39			Storage Time Limitations of the Engine N2 and Rotor Tachometer Indicators (P/N 369D24518(BSC), –3, & –5)	01 Sep 1990
96	47	41			Availability of Skid Mounted Light Assembly Shims.	01 May 1991
97	48	42			Main Rotor Hub Balancing	11 Oct 1991
100R3	51R3	45R2			Surplus OH–6A Surplus Helicopter Issues	10 Nov 2004
101	52	46			Main Rotor Blade Inspection Program	27 Jan 1993
102	53	47			Antenna Location and Flight Maneuver Caution	22 Mar 1993

MD Helicopters Inc.
4555 East McDowell Road
Mesa, Arizona 85215–9734

SERVICE LETTERS

369D SL369D– or DL–	369E SL369E– or EL–	369F/FF SL369F– or FL–	500N SL500N– or NL–	600N SL600N–	Subject	Date Issued
104	55	49			Alternate Means of Compliance to AD 94–24–04	21 Dec 1994
	56				Not Issued	Not Issued
105	57	50			Compensation for Complying With Tail Rotor Blade Notice	10 May 1995
108	60	53	005	001	Service Bulletin/Letter Designations	13 Feb 1998
				003	Tailboom Replacement	Not Issued
111R1	63R1	56R1	008R1	005R1	Torque Event/Rin Explanation	11 Jan 1999
112	64	57	009	006	Transfer of Ownership of the Light Helicopter Line	19 Feb 1999
113	65	58	010	007	Required Inspections and Critical Inspection Areas	16 Aug 1999
114	66	59	011	008	Availability of Federal Aviation Administration Airworthiness Directives Affecting MD Helicopters	23 May 2000
115R1	67R1	60R1	012R1	009R1	Availability of Federal Aviation Administration Supplemental Type Certificates for MD Helicopters	05 Jun 2000
			013		NOTAR® Fan Diffuser Interchangeability	09 Nov 2000
116	068	061	014	010	New Standard Warranty Statement	02 Mar 2001
117	069	062	016	012	Availability of MDHI Publications in Electronic Format	17 Sep 2003
118	070	063			Certain Helicopters Not Eligible for FAA Certificate of Airworthiness	31 Mar 2004
			017	013	Thruster Control Cables	13 Feb 2007
			018	014	NOTAR® Fan Tension – Torsion Strap Replacement	27 Dec 2007
				015	Fuselage Aft Section and Tailboom Modification	16 Apr 2008
				016	Yearly Fuel Transfer System Functional Check	06 May 2010
119	071	064	019	017	Helicopter Operation in Volcanic Ash Atmosphere	06 May 2010
121	073	066	021	019	Kamatics Shaft and Coupling Overhaul/Exchange Program Announcement	22 Dec 2010
122	074	067	022	020	Technical Publications Price Increase	22 Dec 2010
123	075	068	023		Engine Power Out Warning Control Unit – Filter Installation	20 July 2011

MD Helicopters Inc.
4555 East McDowell Road
Mesa, Arizona 85215–9734

This page intentionally left blank!

MD Helicopters Inc.
4555 East McDowell Road
Mesa, Arizona 85215–9734

MODEL 369D, 369E, 369F/FF, 500N, 600N HELICOPTERS (500D, 500E, 530F, 520N, 600N)

CANCELED PUBLICATIONS LIST

1. Canceled Maintenance Manuals

(1). The following is a list of Maintenance Manuals that have been canceled.

(2). The canceled Maintenance Manuals are superceded by CSP–HMI–2, CSP–HMI–3, CSP–IPC–4 and/or CSP–COM–5.

Publication Number	Publication Title	369D	369E	369FF	500N	600N
CSP–D–2	Basic Handbook of Maintenance Instructions, Vol. 1 (HMI–VOL. 1)	√				
CSP–D–3	Basic Handbook of Maintenance Instructions, Vol. II (HMI–VOL. II)	√				
CSP–D–4	Illustrated Parts Catalog (Basic Contents (369D–IPC))	√				
CSP–DEF–5	Component Overhaul Manual (No Temp Rev 90–005)	√	√	√		
CSP–E–2	Basic Handbook of Maintenance Instructions, VOL. 1 (HMI–VOL. 1)		√			
CSP–E–3	Basic Handbook of Maintenance Instructions, VOL. II (HMI–VOL. II)		√			
CSP–E/F–4	Illustrated Parts Catalog (Basic Contents (369D–IPC))		√	√		
CSP–F–2	Basic Handbook of Maintenance Instructions Volume 1 (HMI – VOL 1)			√		
CSP–F–3	Basic Handbook of Maintenance Instructions Volume II (HMI – VOL II)			√		
CSP–001	Extended Landing Gear Installation PN 369D290007, –501, –503	√	√	√	√	
CSP–002	Utility Floats (For Extended Landing Gear) PN369D290086 and 369D290086–501	√	√			
CSP–004	Engine Air Inlet Filter (Particle Separator) PN 369H90148–503,–505,–507,–509–,519–, 521–,523, 525–, 527–,529	√	√	√	√	
CSP–005	Cargo Hook PN 369H90072–31,–41,–501, 503, 505,–507	√	√	√	√	√
CSP–006	Rotor Brake PN 369H90123–31,–32–,–41,–42	√	√	√	√	√
CSP–007	Crew Seatbelt/Harness–Inertia Reel Type PN 369H90018–505	√				
CSP–011	Ground Handling Wheel Assemblies PN 369H90045 and 369H90126	√	√	√	√	
CSP–013	Heating System PN 369H90020–517	√	√	√	√	√
CSP–018	Dual Control Installation PN 369H90033–501	√	√	√	√	√
CSP–025	Emergency Float Kit, Extended Landing Gear PN 369D90121–501, –505, –515, –517, –519, –521, –523, –525, –527	√	√	√	√	
CSP–034	Heated Pitot Tube PN 369H90034	√	√	√	√	
CSP–035	Anti–Ice Fuel Filter Installation PN 369H90022–501,–503,–505	√	√		√	
CSP–037	Mesh Seat Installation PN 369H90040, 369H90040–501, 503	√	√	√	√	
CSP–065	Extended Landing Gear Installation PN 369D290007–507	√				
CSP–088	Four–Bladed Tail Rotor Drive System PN 369D292500 and 369D292500–103	√	√			
CSP–093	Heavy Duty (17 AMP Hour, 20 Cell) Battery PN 369D290011	√	√		√	√
CSP–101	Generic Wire Interconnect and Schematics		√	√	√	
CSP–600HMI–2/3	Basic Handbook of Maintenance Instructions – Instruments/Electrical/Avionics – MD600 Supplement					√
CSP–600IPC–4	Illustrated Parts Catalog (MD600 Supplement)					√

2. Canceled or Superceded Service Bulletins/Service Information Notices

(1). The following is a list of Bulletins/Notices that have been canceled or superceded.

(2). Updated information, pertinent to the Bulletin/Notice, has been incorporated into the appropriate manuals.

(3). If the Bulletin/Notice is superceded by another Bulletin/Notice, it will be noted in the Subject column in parenthesis after the description.

(4). The following is an explanation of how to read the following table.

(a). **SB369D- or DN-** 369D Model Helicopters
SB369E- or EN- 369E Model Helicopters
SB369F- or FN- 369F and 369FF Model Helicopters
SB500N- or NN- 500N Model Helicopters
SB600N- 600N Model Helicopters

(b). **Subject** – A brief description of the Bulletin/Notice.

(c). **Date** – Date the Bulletin/Notice was canceled or superceded.

369D (SB369D– or DN–)	369E (SB369E– –or EN–)	369F (SB369F– or FN–)	500N (SB500N– or NN–)	600N (SB600N–)	SUBJECT	DATE
2.3					Main Rotor Strap Pack Lamination Inspection (Superceded by DN–154)	15 Jan 1988
4.1					Main Rotor Blade Phasing, Tracking and Balancing	02 Aug 1993
5					600–Hour Periodic Inspection – Model 369D Cyclic Control System	02 Aug 1993
7					Installation of 369D21008 Main Rotor Pitch Control Rod Assembly, Upper and Lower Rod End Bearings	02 Aug 1993
15					Periodic Inspection of 369D26300 and 369D26301 Landing Gear Damper Assemblies	02 Aug 1993
29.3					Periodic Replacement of 369H5655–3 and –5 Oil Cooler Blower Fan Bearings; Inspection of Pulley Attach Hardware and Driveshaft Couplings; Inspection and Adjustment of Fan Drive Belt; Driveshaft Compression Check	02 Aug 1993
32					New Periodic Inspection Intervals – Battery Overtemperature Warning System	02 Aug 1993
33.1					Replacement of 369A1602 Tail Rotor Drive Fork Hinge Bolt and 369A1603 Nut; New Assembly Procedure for Tail Rotor Hub and Drive Fork Unit; Periodic Check of Flapping Hinge Bolt Preload	02 Aug 1993
38					Daily Inspection of 369H5307 Tail Rotor Stop and 369D21724–3 Support	02 Aug 1993
41.1					Operational Check of Engine Fuel Pump Filter Pressure (Bypass) Switch Assembly	02 Aug 1993
	2				Inspection of Spare Main Rotor Blade Root Fitting Assemblies; Inspection of Main Rotor Hub Lead–Lag Link Assemblies (Superceded by EN–42)	13 Nov 1987
		2			Inspection of Main Rotor Hub Lead–Lag Link Assemblies (Superceded by FN–31)	13 Nov 1987
53.1					100–Hour Periodic Inspection of Fuel Tank Sending Unit and Fuel Low Warning Light Indicating System	02 Aug 1993
61.2					Periodic Check of 369D21400–502 and M50452 Main Rotor Elastomeric Damper Assemblies	02 Aug 1993

369D (SB369D– or DN–)	369E (SB369E– –or EN–)	369F (SB369F– or FN–)	500N (SB500N– or NN–)	600N (SB600N–)	SUBJECT	DATE
64					Pilot/Operator Check of 369D21210–501 Main Rotor Hub Strap Pack Assembly (Superseded by DN–154)	15 Jan 1988
74					Un–Assigned	
75.1					Procedure for Installation of Tail Rotor Drive Shaft (Superceded by DN–95)	27 Sep 1982
77.1					Main Rotor Strap Pack Lamination Inspection (Superceded by DN–154)	15 Jan 1988
	1				Inspection of 369D21210–501 Main Rotor Strap Pack Laminations (Superceded by EN–44)	15 Jan 1988
		1			Inspection of 369D21210–501 Main Rotor Strap Pack Laminations (Superceded by FN–33)	15 Jan 1988
83					Simplified Procedure for Main Rotor Blade Phasing	02 Aug 1993
90.2					Special Inspection of 369A7003–3 Swashplate Bearing Assembly and Time Between Overhaul (TBO) Change of 369D27609 Swashplate Assembly; Mobil 28 or Alternate Aeroshell 22 Grease Used for Lubrication of Swashplate	02 Aug 1993
98					Inspection of 369D21200 Series Main Rotor Hub Assembly; Inspection of 369A1220 and 369D21220 Main Rotor Blade Lead–Lag Pivot Bolt (Vertical Hinge Pin)	02 Aug 1993
105					Inspection of Main Transmission Output Shaft Ring Gear Carrier (Superceded by DN–148.1)	30 Oct 1987
109					Preflight Check of Tail Rotor Blade Leading Edge Abrasion Strip	02 Aug 1993
116	6				Fuel System Servicing, Maintenance and Testing	02 Aug 1993
128	17				Oil Pressure and Torque Pressure Firewall Fitting Check (Superceded by DN–149)	15 Sep 1987
			001		Static Port Rework	27 May 1993
		7			Un–Assigned	
		20			Un–Assigned	
144	32	21			Tail Rotor Elastomeric Bearing Shimming Procedure	22 Feb 2000
194	087	074	014		M/R Blade Root End, One–Time Inspection (Superceded by DN–195	14 Dec 1997

3. Canceled or Superceded Technical Bulletins/Service Information Notices

(1). The following is a list of Bulletins/Notices that have been canceled or superceded.

(2). Updated information, pertinent to the Bulletin/Notice, has been incorporated into the appropriate manuals.

(3). If the Bulletin/Notice is superceded by another Bulletin/Notice, it will be noted in the Subject column in parenthesis after the description.

(4). The following is an explanation of how to read the following table.

(a). **TB369D- or DN-** 369D Model Helicopters
TB369E- or EN- 369E Model Helicopters
TB369F- or FN- 369F and 369FF Model Helicopters
TB500N- or NN- 500N Model Helicopters
TB600N- 600N Model Helicopters

(b). **Subject** – A brief description of the Bulletin/Notice.

(c). **Date** – Date the Bulletin/Notice was canceled or superceded.

369D (TB369D– or DN–)	369E (TB369E– –or EN–)	369F (TB369F– or FN–)	500N (TB500N– or NN–)	600N (TB600N–)	SUBJECT	DATE
28					Field Modification of 369D29919 Main Rotor Blade Phasing Kit to new 369D29919–501 Configuration	02 Aug 1993
57					Field Repair of 369D21300 Pitch Housing Assembly, Main Rotor Hub	10 Nov 1993
84.1					Installation of 369D292044 Engine Air Inlet Deflector Kit	10 Nov 1993
85					Installation of 369D292500–103 Four–Bladed Tail Rotor Drive System	10 Nov 1993
001R1	001R1	001R1	001R1	001R1	Door Seal Replacement	15 Mar 2002

4. Canceled or Superceded Service Information Letters

(1). The following is a list of Letters that have been canceled or superceded.

(2). Updated information, pertinent to the Letter, has been incorporated into the appropriate manuals.

(3). If the Letter is superceded by another Letter, it will be noted in the Subject column in parenthesis after the description.

(4). The following is an explanation of how to read the following table.

(a). **SL369D- or DL-** 369D Model Helicopters
SL369E- or EL- 369E Model Helicopters
SL369F- or FL- 369F and 369FF Model Helicopters
SL500N- or NL- 500N Model Helicopters
SL600N- 600N Model Helicopters

(b). **Subject** – A brief description of the Letter.

(c). **Date** – Date the Letter was canceled or superceded.

369D SL369D– or DL–	369E SL369E– or EL–	369F/FF SL369F– or FL–	500N SL500N– or NL–	600N SL600N–	Subject	Date
1.1					Exchange Program – Major Helicopter Components (Superseded by DL–17)	Prior to 01 Jul 1982
2					Power Turbine (N2) Rub or Lockup in 250–C20B Engine	24 Feb 2004
3					Interim Restriction of N2 Operating Speed	25 Feb 2004
4					New Oil Level Requirement for Initial Installation of Overrunning Clutch PN 369A5350 Series	14 Jul 1988
5					Restriction of Engine N2 Operating Speed	25 Feb 2004
8					Transmission, Main and Tail Rotor – Oil Change and Filter Change Period Extended from 150 Hours to 300 Hours	04 Feb 2004
9					Paint Schedule and Ordering Procedures	09 Feb 2004
11					Reduction Gear Box, Model 250–C20B Engine – Time Between Overhaul (TBO) Requirement Deleted	09 Feb 2004
12					Particle Separator Installation, Inspection, and Possible Removal of Circular Filter Screens	05 Feb 2004
13					Unlimited Service Life – PN 369A7010–501 One–Way Lock	01 Nov 1983
14					Filling and Charging of Winterized Landing Gear Damper Assemblies PN 369D26300 and 369D26301	01 Mar 1985
15					Finite Part Life – Tail Rotor Drive Shaft Flex Couplings PN 369A5501 and 369H2564	04 Mar 2004
16					PN 369D21400–501 Main Rotor Lead Lag Damper Assembly – Limited Life Increased to 1630 Hours	01 Nov 1983
17.1					Exchange Program – Major Helicopter Components (Superseded by DL–26)	Prior to 01 Jul 1982
18					Approved Igniter Assemblies and Ignition Exciter Assemblies for Hughes PN 369H90118 Series Automatic Engine Reignition Kit Installations	04 Mar 2004
20					PN 369D25400 Tail Rotor Transmission Assembly and PN 369D25100 Main Rotor Transmission Assembly – Overhaul Schedule (TBO) Increased to 2400 Hours	01 Nov 1983
22					Finite Life – Tail Rotor Blades PN 369D21613 and 369D21613–11	01 Nov 1983

369D SL369D– or DL–	369E SL369E– or EL–	369F/FF SL369F– or FL–	500N SL500N– or NL–	600N SL600N–	Subject	Date
24					Engine Compressor Cleaning – Daily Water Rinse and Periodic Water Wash	05 Mar 2004
25					New Seal Requirement for Overhaul of PN 269D23600 and 369D23601 Landing Gear Damper Assemblies	08 Mar 2004
26.12	6.7	3.6			Exchange Program – Major Helicopter Components (Superceded by the Spare Parts, Publications and Warranty Program Price Catalog)	01 Jul 1997
28					Periodic Inspection of PN 369D290125–21 Mist Eliminator Assembly	09 Mar 2004
29					Night Flights Over Water with Floats Now Permissible with PN 369D292032 Night Landing Light Kit Installed	10 Mar 2004
30.12	8.6	25.4			Annual Listing of Airworthiness Directives Affecting MDHC Helicopters (Superseded by SL369D–114, SL369E–066, SL369F–059)	23 May 2000
33					New Main Rotor Hub Fairing Attach Screws	15 Mar 2004
35					Corrosion Control Manual Now Available for General Distribution and Purchase	15 Mar 2004
37					Finite Life Increase – Main Rotor Folding Pin PN 369A1004–5; Main Rotor Pitch Housing Assembly PN 369D21300 and 369D21300–501	01 Nov 1983
39.2	32	24			Summary of FAA Supplemental Type Certificates for all 369 Series Helicopters (Superseded by SL369D–115, SL369E–067, SL369F–060)	05 Jun 2000
43					New PN 369D28237 Cushion for Tailpipe Hanger Assembly Designed for Longer Wear	19 Mar 2004
44					New One–Piece PN 369D21725 Tail Rotor Stop Support and Retention Nut	19 Mar 2004
45					Increase in Service Life and Overhaul Interval (TBO) for Model 369D Helicopter Components	01 Nov 1983
46					PN 369D27609 Main Rotor Swashplate Assembly – Time Between Overhaul (TBO) Increased to 2770 Hours (Superceded, incorporated into CSP–HMI–2)	15 Sep 1997
47					Serial Number Identification – PN 369D25100 Main Transmission Assembly	24 Mar 2004
48					Distribution and Shipment of HHI 269/369 Commercial and Military Publications	22 Jan 2004
51	1				Handling and Shipping Gyros	29 Mar 2004
53	2				Voltage Regulator Setting for the Heavy Duty, 17 amp hour, 20 Cell Battery (PN 369D290011)	30 Mar 2004
54	3	4			Tri–Flow Wash Procedure – Main Rotor Hub	31 Mar 2004
55.1					Structures Catalog for 369D Series Helicopters	23 Jan 2004
56	4				Landing Gear Damper Assemblies (PN 369D26300 Series and 369D26301 Series)	01 Apr 2004
60	11				Start Pump Wire Routing Precaution (Superseded by DN–150, EN–38, FN–27)	01 Apr 2004
62	13				Main Rotor PN 369D21100 Finite Life Extension ** Refer to appropriate HMI for current Life Limit ** (Superceded, Incorporated into CSP–HMI–2)	15 Sep 1997
63	15				Finite Life Extension of Major MDHC Helicopter Components (Refer to appropriate HMI for current Life Limit)	17 Dec 1991
65.3	16.3	7.3			Product Support Department Communication Links	23 May 2000

369D SL369D– or DL–	369E SL369E– or EL–	369F/FF SL369F– or FL–	500N SL500N– or NL–	600N SL600N–	Subject	Date
66.1	17.1	12.1			Availability of Kamatics Corp. Kaflex Main Drive Shaft (MDHC P/N 369D25515) and Tail Rotor Driveshaft Coupling (MDHC P/N 369D25501–3)	06 Apr 2004
69	20	10			Expanded Warranty Concerning the Main Rotor Transmission Service Information Notices	23 Jan 2004
71.1	22.1	13.1			Replacement of 369D25132–BSC and –5 Output Shafts (Ring Gear Carriers) with 369D25132–3 Output Shafts	07 Apr 2004
72.1	23.1	14.1			Exchange Program – Main Rotor Blade Elastomeric Dampers	08 Oct 2003
73	24	15			Finite Service Life Increase for 369H5655–3 and –5 Oil Cooler Bearings	08 Apr 2004
75	26	17			Improved Strength PC Filter Housing	08 Apr 2004
		20			Allison Gas Turbine – Commercial Engine Bulletin CEB–A–72–3159 Referenced.	11 Nov 1991
77	28	19			Availability and Distributors of Tri–Flow Lubricant/Wash	13 Apr 2004
78	29	21			Finite Service Life Increase of 369D25623 Oil Cooler Blower Belt	21 Jan 2004
81	31	23			Improved Fuel Drain Valve Assembly	12 Apr 2004
83	34	26			Availability of Spares Price List on Floppy Disk (Superseded by HL–111.1, DL–85.1, EL–36.1, FL–29.1)	01 Mar 1990
		27			One–Time Compliance to Allison Gas Turbine Division CEB–A–75–3021	23 Apr 2004
85.1	36.1	29.1			Availability of 1990 Spares Price Catalog and Floppy Disk	17 Dec 1990
86.1	37.1	30.1			New MDHC Authorized Helicopter Airframe Repair Facilities	07 May 2004
89.1	40.1	33.1			Availability of new configuration main rotor blade assemblies; 369D2110–515 (369D/E), 369D21102–501 (369F/FF), 369A1100–505 (369H SERIES) and 369A1100–603 (369A/OH–6A)	10 Nov 1993
90	41	34			Availability of Main Transmission Filler Cap Extension (MDHC P/N 369D25112)	10 May 2004
92	43	36			Federal Investigation of Central Aviation and Marine Corporation (CAMCO).	12 May 2004
93.1	44.1	37.1			Availability of Autronics Corporation Electrical Component Exchange Program.	23 Jan 2004
98	49	43			New Configuration Main Rotor Blades/Abrasion Strips	19 May 2004
99.1	50.1	44.1			Policy Price of 369H8108 Fuel Vent Line Emergency Shutoff Valve	22 Jan 2004
103.2	54.2	48.2	001.2		Introduction of the Use of an Alternate Drive System Lubricant	10 Nov 2000
			002		New MD520N Standard Warranty Statement	19 May 2004
106	58	51	003		Alternate/Improved Engine Oil Tank Seal	20 May 2004
107	59	52	004		Life Limit Increase of Horizontal and Vertical Stabilizers	22 Jan 2004
				002	Collective Controls Replacement	21 May 2004
109	61	54	006	004	Main Rotor Blade Compatibility	26 May 2004

369D SL369D– or DL–	369E SL369E– or EL–	369F/FF SL369F– or FL–	500N SL500N– or NL–	600N SL600N–	Subject	Date
110	062	055	007		Time Between Overhaul Time Extension Conditions For 369D251000 Main Rotor Transmission	19 Jan 2004
			015	011	Fan Control Tube Vibration	01 Jun 2004
120	072	065	020	018	Technical Publications Price Increase	22 Dec 2010