

**CESSNA AIRCRAFT COMPANY
MODEL 300 SERIES
CONTINUED AIRWORTHINESS PROGRAM**

TITLE **Cabin Door Retention**

| MODEL | EFFECTIVITY | INSPECTION COMPLIANCE |
|---|---|--------------------------------------|
| T303 310 Thru T310R 320 Thru 320F | T30300001 Thru T30300315 607, 35549 Thru 310R2140 623, 658, 320-0001 Thru 320F0045 | INITIAL 10,000 HRS |
| 335 336 | 335-0001 Thru 335-0065 633, 636, 336-0001 Thru 336-0195 | REPEAT 5000 HRS Thereafter |
| 337 Thru T337H-SP T337G Thru P337H F337E/FT337F FT337GP/FT337HP 340 Thru 340A | 337-0002 Thru 33701955 P3370001 Thru P3370356 F3370001 Thru F33700055 FP33700001 Thru FP33700023 340-0001 Thru 340A1817 | |

PURPOSE

Verify the integrity of the door retention system.

INSPECTION INSTRUCTIONS

1. Remove all pin retention linkages from upper and lower cabin door in accordance with applicable Service Manual.
2. Inspect all bellcranks, pushrods, handles, and pins for cracks, corrosion, worn holes and signs of fatigue.
3. Dye penetrant inspect latch pin receptacles for corner cracks.
4. Install all pin retention linkages in accordance with applicable Service Manual.

ACCESS/LOCATION

Cabin Door

DETECTABLE CRACK SIZE

N/A

INSPECTION PROCEDURE

Visual and Dye Penetrant Inspection

REPAIR/MODIFICATION

Repairs may be made in accordance with applicable Cessna Service Manual. Any repair not covered by recommendations in above documents should be coordinated with Cessna Technical Information Service prior to beginning repair.

COMMENTS